INTERNATIONAL SEARCH REPORT

International Application No
PCT/EP2004/013050

A CLASS	FICATION OF SUBJECT MATTER B28B19/00 B28B23/00 B28B13/	'02	
According to	o International Patent Classification (IPC) or to both national classific	cation and IPC	
8. FIELDS	SEARCHED		
Minimum do IPC 7	ocumentation searched (classification system followed by classificat B28B	ion symbols)	
	tion searched other than minimum documentation to the extent that ata base consulted during the international search (name of data base)		
	ternal, WPI Data, PAJ	ase and, where practical, search is	
C. DOCUM	ENTS CONSIDERED TO BE RELEVANT		
Category °	Citation of document, with indication, where appropriate, of the re	levant passages	Relevant to claim No.
Υ .	NL 1 002 858 C2 (DEN BOER BETON NIEUW-LEKKERLAND B.V) 15 October 1997 (1997-10-15) page 2, line 3 - page 4, line 7; figures 1,2	claim 10;	1,6, 8-11,13
Y	BE 633 068 A (MAURITS A. LETEN) 21 October 1963 (1963-10-21) page 4, line 6 - page 7, paragra claims 10-27	ph 1;	1,6, 8-11,13
A .	GB 2 107 245 A (* JOHNSTON ROY G STEWART; * PAVELIN DENNIS FRANK) 27 April 1983 (1983-04-27) page 2, column 1, line 35 - colu 119; figures 1,2		1,3,6,10
Furth	er documents are listed in the continuation of box C.	X Patent family members a	are listed in annex.
"A" documer conside "E" earlier de filing de "L" documer which is citation "O" documer other m" "P" documer later tha	it which may throw doubts on priority claim(s) or s cited to establish the publication date of another or other spectal reason (as specified) nt referring to an oral disclosure, use, exhibition or	cited to understand the princinvention "X" document of particular releval cannot be considered novel involve an inventive step wh "Y" document of particular releval cannot be considered to involve and to involve an inventive step wh "Y" document is combined with a	riflict with the application but ciple or theory underlying the nce; the claimed invention or cannot be considered to en the document is taken alone nce; the claimed invention olve an inventive step when the one or more other such doculing obvious to a person skilled
	May 2005	1 1 08. 2	
	alling address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016	Authorized officer Orij, J	

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Box II Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)
This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:
1. Claims Nos.: because they relate to subject matter not required to be searched by this Authority, namely:
2. Claims Nos.: because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:
3. Claims Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).
Box III Observations where unity of Invention is lacking (Continuation of Item 3 of first sheet)
This International Searching Authority found multiple inventions in this International application, as follows:
see additional sheet
1. As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.
2. As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3. As only some of the required additional search fees were timely paid by the applicant, this international Search Report covers only those claims for which fees were paid, specifically claims Nos.:
No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.: 1 - 13
Remark on Protest The additional search fees were accompanied by the applicant's protest. No protest accompanied the payment of additional search fees.

FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

This International Searching Authority found multiple (groups of) inventions in this international application, as follows:

1. claim: method for the production of a concrete article

1-13

2. claim: method for the production of an article using a preform

14-17

INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No
PCT/EP2004/013050

Patent document cited in search report		Publication date		Patent family member(s)	Publication date
NL 1002858	C2	15-10-1997	NONE		
BE 633068	Α		NONE		
GB 2107245	Α	27-04-1983	DE EP US	3275825 D1 0080260 A1 4466937 A	30-04-1987 01-06-1983 21-08-1984